## Manufacturers Recommend Metal Roofing Fastening Guide

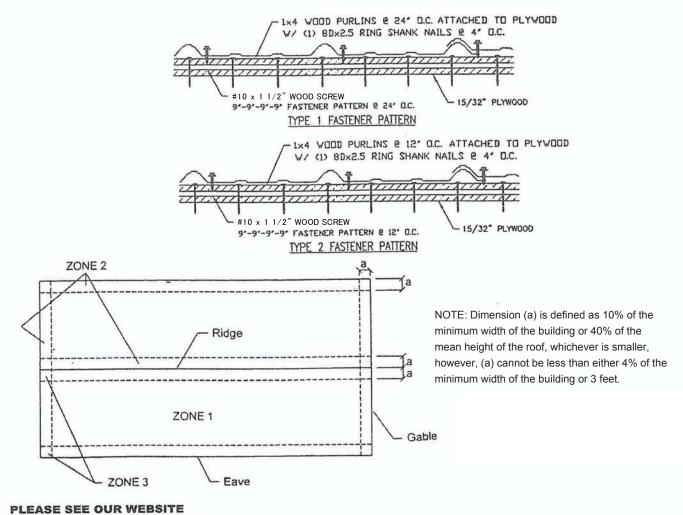
## with < 20'-0" mean roof height – 2/12 to 12/12 pitch for 120-150 mph wind speeds

ZONE	FASTENER	SUBSTRATE	WIND SPEED ZONE				
			120	130	140	150	
			ON CENTER SPACING	ON CENTER SPACING	ON CENTER SPACING	ON CENTER SPACING	
ZONE 1	#10 x 1 1/2"	1X4 WOOD PURLINS	24" TYPE 1	24" TYPE 1	24" TYPE 1	24" TYPE 1	
ZONE 2	#10 x 1 1/2"	1X4 WOOD PURLINS	24* TYPE 1	12" TYPE 2	12" TYPE 2	12" TYPE 2	
ZONE 3	#10 x 1 1/2"	1X4 WOOD PURLINS	12" TYPE 2	12" TYPE 2	12" TYPE 2	12" TYPE 2	

PANEL DESCRIPTION: <sup>4</sup>" RIB, MIN. 26 GA. GRADE 80, 36" COVERAGE, <sup>4</sup>" TALL. PANEL FASTENER: (1) #10 X 1-1/2" WOOD SCREW W/WASHER

MAXIMUM ALLOWABLE PANEL UPLIFT PRESSURE: 106.75 PSF @ 24" FASTENER SPACING TYPE I FASTENER PATTERN, 164.25 PSF @ 12" FASTENER SPACING TYPE 2 FASTENER PATTERN BASED ON TAS 125, UL 580/UL 1897 TESTING.

SUBSTRATE: 1X4 WOOD PURLINS OVER MIN. 15/32" PLYWOOD. WOOD PURLINS ATTACHED TO PLYWOOD WITH (1) 8D X 2-1/2" RING SHANK NAIL @ 4" O.C. MUST BE DESIGNED IN ACCORDANCE WITH FBC 2004.



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ZONE	FASTENER	SUBSTRATE	WIND SPEED ZONE				
			120	130	140	150	
			ON CENTER SPACING	ON CENTER SPACING	ON CENTER SPACING	ON CENTER SPACING	
ZONE 1	#10 x 1 1/2"	15/32" CDX/ 19/32" CDX	24" TYPE 1	24" TYPE 1	24" TYPE 1	24" TYPE 1	
ZONE 2	#10 x 1 1/2"	15/32" CDX/ 19/32" CDX	24" TYPE 1	24" TYPE 2	12" TYPE 2	12" TYPE 2	
ZONE 3	#10 x 1 1/2"	15/32" CDX/ 19/32" CDX	12" TYPE 2	12" TYPE 2	12" TYPE 2	12" TYPE 2	

PANEL DESCRIPTION: ¼" RIB, MIN. 26 GA. GRADE 80, 36" COVERAGE, ¼" TALL.

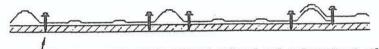
PANEL FASTENER: (1) #10 X 1-1/2" WOOD SCREW W/WASHER

MAXIMUM ALLOWABLE PANEL UPLIFT PRESSURE: 71.75 PSF @ 24" FASTENER SPACING TYPE 1 FASTENER PATTERN, 159.25 PSF @ 12" FASTENER SPACING TYPE 2 FASTENER PATTERN BASED ON TAS 125, UL 580/UL 1897 TESTING.

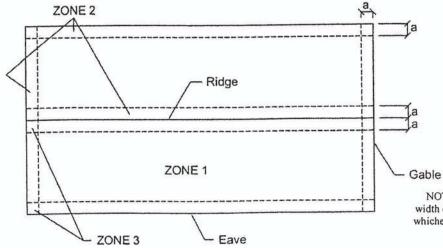
PLYWOOD DECKING: MIN. 15/32" PLYWOOD. PLYWOOD MUST BE DESIGNED IN ACCORDANCE WITH FBC 2004.



- #10 x 1 1/2" @ 9"-9"-9"-9" PATTERN @ 24" O.C. TYPE 1 FASTENER PATTERN



#10 x 1 1/2" @ 6.5"-2.5"-6.5"-2.5"-6.5"-2.5"-6.5" PATTERN @ 12" O.C. TYPE 2 FASTENER PATTERN



NOTE: Dimension (a) is defined as 10% of the minimum width of the building or 40% of the mean height of the roof, whichever is smaller, however, (a) cannot be less than either 4% of the minimum width of the building or 3 feet.

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